**Work Center KPIs**

**Task:**
The students should calculate KPIs for Work Centers. The calculations should be based on the draft-TR 22400-10 document in which measurements from two work units are presented.
The calculations should be made for various structures of the work center (work units put in serial or parallell structure).
The result should be presented in the same way as the KPIs for the work units are presented.
In addition, an interview with Mr Kirsch from Guardus, a German MES solution provider, should be made, with the purpose of understanding why KPIs are of importance for them and their customers.

**Documents available:**
- draft-TR 22400-10

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