# Market Driven Systems (FRTN20)

## Introduction and Continuous Production Plants. Exercise 1 Solutions

Last updated: January 2010

- 1. Continuous
  - Discrete
  - Batch
- **2.** Produce products and thereby make money.
- **3.** Continuous processes.
- **4.** Continuous processes.
- **5.** Discrete processes.
- The product is produced in batches.
  - Production is carried out in steps.
- **7.** Continuous: pulp and paper, metals
  - Discrete: automotive, machine parts
  - Batch: beverages, pharmaceuticals
- **8.** One suggestion of how the sensors and transmitters can be placed is shown in Figure 1.

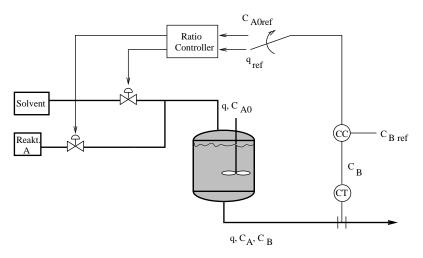


Figure 1 The reactor with sensors and transmitters.

## **9.** Transmitters and suggestions for controllers are shown in Figure 2.

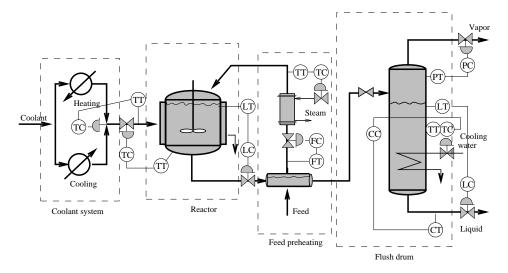


Figure 2 The chemical process with transmitters and controllers.

#### a. Production rate

• Inflow to the reactor.

#### **b.** Inventory variables

- The level in the reactor
- The level in the flash column

#### c. Environment variables

- The temperature in the reactor
- The temperature in the jacket
- The temperature of the inflow
- The temperature in the flash column
- The pressure in the flash column

## **d.** Production quality

• The concentration in the outflow of the flash column